

Scope of the certificate

ZE-16083-01-00-EN15085-2021.0067.004

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1	t = 1.5 - 8 mm	FW
	1.2	t ≥ 1.5 mm	BW
	1.2	t = 3 - 4 mm	BW
		D ≥ 17 mm	
	1.2	t = 3 - 8 mm	FW
		D ≥ 25 mm	
	1.2	t = 3 - 50 mm	FW
	1.2	t = 3 - 60 mm	FW
	1.2/8.1	t = 3 - 40 mm	FW
	1.3	t = 3 - 27 mm	FW
	1.3	t = 7 - 27 mm	BW
141	8.1	t = 1.5 - 20 mm	FW
	8.1	t = 3 - 20 mm	BW
	1.1	t = 1.5 - 6 mm	SW
		D ≥ 25 mm	
	1.2	t = 3 - 12 mm	FW
		D ≥ 25 mm	
	1.2	t = 3 - 16 mm	BW
		D ≥ 57 mm	
	8.1	t = 1 - 3 mm	FW
		D = 5 - 20 mm	
	8.1	t = 1 - 3 mm	FW
786	8.1	D ≥ 26 mm	BW
	8.1	t = 1 - 8 mm	BW
	8.1	D ≥ 26 mm	BW
	8.1	t = 1.5 - 20 mm	BW
	8.1	t = 2 - 6 mm	FW
	8.1	-	M6

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Attila Góran, IWE [external]

born: 1976-09-08

1st deputy(ies) of the responsible welding coordinator(s):

Tibor Szabó, IWE [external]

born: 1959-02-11

Others deputies:

Tamás Oros, IWS

born: 1987-07-09

Remarks:

Register no.:

DVSZERT/15085/CL1/067/21/1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.